

Machine Features



HD Backlit Interface

This next generation interface panel is bright and easy to read in any environment.

Power Factor Correction (PFC)

PFC gives you maximum electrical efficiency. It automatically compensates for any voltage fluctuation, and PFC is also designed to be generator friendly.

10A Plug

A 10 AMP power plug can be used on any domestic outlet. It's perfect for the DIY home handyman or the professional welder looking for a machine that can be used almost anywhere.

AC/DC

Weld every kind of metal. With the ability to run on an Alternating Current, you're able to weld aluminium as effortlessly as mild and stainless steels.

High Frequency TIG

Maximise your results from start to finish. A high-frequency torch can start an arc without contacting the workpiece, reducing the risk of contaminating the tungsten or the weld. It also means you get access to the entire TIG weld cycle, including pre- and post-gas and up and down slope parameters.

Multiple AC Waveforms

Completely customise your aluminium welds. Switch between Sine, Square, and Triangle waves to change the arc characteristics, bead profile, and penetration to suit your weld.

Mixed AC/DC

Experience the best of both worlds. Mixed AC/DC combines the efficiency of AC and the penetration of DC- TIG in one weld. With it, you get faster welding speeds, better penetration, a faster weld puddle on cold workpieces, and you can weld thicker materials.

Pulse TIG

Minimise the heat input without compromising on any of the penetration. Alternating between a peak and base current reduces the amount of heat input and focuses the arc, perfect for sheet metals and out-of-position welding.

Foot Control Ready

The perfect accessory, easily adjust your amperage to suit every weld as you go without disrupting your torch movement.

Smart Fan

Smart Fan diminishes noise, saves power, helps reduce energy costs, and minimises the number of contaminants being pulled through the machine.

Advanced MMA Features

The RAZORWELD TIG 200 AC/DC features adjustable Arc Force and Hot Start functionality. These features are designed for improving weld quality and ease of use.

Optional Remote Control

Upgrade your machine with a handy remote control. Both a wired and wireless controller are available.

Machine Specifications

Technical Data

| Parameter | Values |
|-------------------------|--|
| SKU | XA-RZTIG200ACDCPFC |
| Primary Input Voltage | 240V Single Phase |
| Supply Plug | 10 AMP |
| I _{eff} (A) | 9.5 |
| Rated Output | 5A/20.8V - 200A/18V |
| No Load Voltage (V) | 65v |
| Protection Class | IP23S |
| Insulation Class | H |
| Minimum Generator (kVA) | 9.0 |
| Dinse Connectors | 35/50 |
| Standard | AS/NZ60974-1 |
| TIG Weld Material type | Aluminium, Magnesium, Zinc Alloys, Mild Steel, Stainless Steel, Copper, Silicon Bronze, Titanium |
| MMA Weld Material type | Mild Steel, Stainless Steel, Cast Iron |
| Warranty (Years) | 5 |

TIG Specifications

| Parameter | Values |
|------------------------------|--|
| TIG Arc Ignition Type | High Frequency, Lift Arc |
| TIG Process Type | Pulsed AC, Pulsed DC, Mixed AC/DC |
| DC TIG Welding Current Range | 5-200A |
| AC TIG Welding Current Range | 20-200A |
| TIG Duty Cycle @ 40°C | 20% @ 200A 60% @ 115A 100% @ 90A |
| TIG Welding Thickness Range | 1-8mm |

STICK Specifications

| Parameter | Values |
|-------------------------------|---------------------------------------|
| STICK Welding Current Range | 20-160A |
| STICK Duty Cycle @ 40°C | 15% @ 160A 60% @ 80A 100% @ 62A |
| STICK Electrode Range | 2.5-4.0mm |
| STICK Welding Thickness Range | 2-10mm |

Size & Weight

| Parameter | Values |
|-----------------|----------------|
| Dimensions (mm) | 500×170×340 mm |
| Weight (kg) | 11.7kg |